

Technical Data Sheet

Moplen EP400M



Polypropylene, Impact Copolymer

Product Description

Moplen EP400M is a polypropylene impact copolymer with optimized balance of stiffness and toughness, high impact strength at low temperature, low warpage, good weld strength in battery casing. Typical applications include moulding of parts for electrical appliances, containers, battery casing.

Application	Appliances; Battery Cases; Containers
Market	Consumer Products; Electrical / Electronics; Rigid Packaging
Processing Method	Injection Molding
Attribute	Good Impact Resistance; Good Stiffness; Impact Copolymer; Low Warpage

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	9	g/10 min	ASTM D1238
Density	0.90	g/cm ³	ASTM D792
Mechanical			
Flexural Modulus	1100	MPa	ASTM D790
Tensile Strength at Yield	27	MPa	ASTM D638
Tensile Elongation at Yield	6	%	ASTM D638
Impact			
Notched Izod Impact Strength			
(23 °C)	150	J/m	ASTM D256
(-20 °C)	60	J/m	ASTM D256
Hardness			
Rockwell Hardness, (R-Scale)	90		ASTM D785
Thermal			
Vicat Softening Point	150	°C	ASTM D1525
Deflection Temperature Under Load, (0.46 N/mm ²)	100	°C	ASTM D648